

Identifying and Categorizing Building Defects and Failures Caused by Overloading

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ABSTRACT

Article history: Received 22 January 2024 Received in revised form 18 March 2024 Accepted 24 March 2024 Available online 31 July 2024 <i>Keywords:</i> Overloading; building collapse; structural	The building is at significant risk due to structural faults related to the imposed loads. Various circumstances, such as excessive load, inadequate design, or the utilization of substandard materials, might lead to these imperfections. Furthermore, these deficiencies not only impact the well-being of individuals residing in the building but also result in substantial economic setbacks and damage to the standing of those involved. However, to surmount this hindrance, it is imperative that all entities participating in the construction process collaborate, adhere to rigorous quality control protocols, and adhere to building regulations. It is essential to take proactive measures at each phase of construction to minimize flaws associated with loads. This involves a comprehensive analysis of the structure carried out during the design phase, careful oversight of the materials and methods used during construction, and regular inspections and maintenance once the building is completed. Consequently, the structure can enhance its ability to withstand and recover from damage, as well as extend its overall duration, all while ensuring the safety of its occupants and the surrounding community. Furthermore, it is imperative to engage in ongoing surveillance and upkeep to detect any such imperfections and rectify them before they escalate into more significant complications. Preventive maintenance programs, structural appraisals, and routine inspections can help discover early signs of degradation or structural weakness, allowing for prompt action and correction. In addition, investing in contemporary technology such as structural health monitoring systems can offer immediate and accurate information about the condition of buildings, so enabling effective risk management and proactive maintenance
damage; settlement; defects; failures	to ensure the sustainability and safety of the structure.

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1. Introduction

In recent years, there has been a global demand for construction, fuelled by population growth. According to Fateh and Nikmat [1], in Malaysia, this growth has led to an increased demand for housing, severely impacting the construction industry, which is key to the country's infrastructure and economic prosperity [2]. Besides, builders aspire to construct trouble-free buildings, not only to optimize budget allocation but also to ensure the structural integrity necessary to protect property within the building [3]. Despite these ambitions, building defects remain a pervasive problem throughout the life cycle of a structure [4-6]. Building defects are recognized as a significant problem by stakeholders in the construction industry, mainly due to the cost and time involved in repair works. On average, the cost of repairing building defects ranges from about 2.4 per cent to 3.15 per cent of the total building cost [7].

Construction faults are a widespread issue in the worldwide construction sector and should be given significant importance [8]. Therefore, they represent a crucial matter that necessitates comprehensive deliberation. Konior et al., [9] support this notion by asserting that faults can impede a building's ability to serve its intended purpose. A building flaw or damage occurs when a component or structure fails to perform its intended functions. After all, it has reached the limits of its serviceability. Despite differences in geographical and environmental factors, the prevalence of construction defects is still widespread in many countries [10-14]. For example, Esrug et al., [15], highlight the ongoing concerns about deficiencies and deviations from building standards in the construction industry. Similarly, according to Kazaz and Gonul [16], Turkey has widespread dissatisfaction with quality standards in the construction sector, underscoring the magnitude of the problem. Construction defects are therefore a recurring challenge in building construction worldwide [17]. Addressing this problem requires the concerted efforts of the global construction industry, including in the areas of developing stricter regulatory standards, strengthening quality control measures, and upgrading the skill levels of practitioners [18]. Only through collective efforts can the occurrence of construction defects be minimized, and the quality, safety and sustainability of buildings ensured.

In addition, constructional faults refer to any imperfections that arise when construction work or building components are not correctly put [19]. These imperfections may arise either during the construction stage or the stages of handling or habitation [20-25]. Research has indicated that flaws identified during the construction and occupation phases typically vary, even if they are reported in a same manner. These defects may originate from different underlying causes and possess distinct characteristics. The definition proposed by Yacob et al., [26], emphasizes the destructive nature of defects to buildings, i.e. they cause the building to lose its perfection. This damage may occur because of the failure of construction work or building elements to perform effectively. According to Chong and Low [27], the study further noted that even though defects are similarly described, they may differ in the stage of occurrence as well as in their root cause and nature. This means that defects identified during the construction and use phases may be different and therefore require different solutions and management strategies [28]. Hence, it is imperative for the construction industry to identify and rectify construction problems in order to guarantee the superiority, safeguarding, and lifespan of structures. According to Hauashdh et al., [29], effective quality management and monitoring systems can help reduce the incidence of construction defects and address those that have occurred on time to maximize the protection of the value of the building and the interests of its users [30, 31].

Building defects are problems or damage that occur in a building and are usually caused by a variety of factors. One of these factors, loads, is a major contributor to building defects. Loads are

forces or pressures applied to a building structure that can contribute to a variety of troubles involving buckling, cracking, and even complete failure [32]. Next, buckling is a common building defect that usually results from excessive loads applied to the structure [33]. When a building is subjected to loads that exceed its design capacity, the structure begins to buckle. This can lead to deformation of walls, beams or columns, which can affect the overall stability and structural strength of the building [34]. Secondly, cracking is another common building defect that is also usually caused by loading issues. According to Othuman et al., [35], when a building is subjected to uneven loads or loads beyond its design range, stresses build up in the structure, leading to the formation of cracks. According to Lang et al., [36], these cracks can appear in walls, floors, ceilings, or other structural components, severely affecting the appearance, safety, and functionality of the building. Finally, excessive or inappropriate loading can lead to complete failure of a building. When a building structure is unable to withstand the loads applied to it, it may collapse or crumble, causing serious injuries and property damage [37]. Therefore, it is crucial for building design and construction to properly assess and consider loads [38]. It is critical to safeguard that the building structure can safely withstand the loads for which it is designed and that appropriate measures are taken to mitigate the effects of the loads on the building structure [39]. Only in this way can building defects such as buckling, cracking and total failure due to load problems be effectively prevented and addressed [40].

In the past several years, the worldwide construction sector has encountered the challenges posed by a burgeoning population, resulting in a surge in the need for buildings. However, despite the construction industry's desire to build trouble-free buildings, construction defects remain a pervasive problem. These defects not only affect the functionality and use of buildings but also impose a significant financial burden on the construction industry, with the cost of fixing building defects potentially accounting for a significant percentage of the total construction cost [41]. The prevalence and severity of building defects have caused concern in the global construction industry and a concerted effort is needed to address the problem. This includes strengthening regulatory standards, improving quality control, upgrading the skills of practitioners, and developing more stringent building standards [42]. Only through collective efforts can the incidence of construction defects be minimized, and the value, security and sustainability of buildings ensured. At the same time, building defects caused by loading factors also need to be studied and addressed in greater depth to ensure that building structures can safely withstand the designed loads, thereby reducing the occurrence of problems such as buckling, cracking and destruction [43]. Therefore, this study was done to discover and classify construction problems and failures resulting from excessive loading.

2. Methodology

According to Flick [44], they have stated that the definition of research methodology is how the researcher plans a systematic approach to the research methodology to guarantee that the research is accurate and reliable to achieve the research objectives. Having a research methodology for obtaining relevant evidence is essential for effective and accurate presentation. Research methodology is also a means of systematically tackling research questions. It is a scientific study of how scientific research is conducted. This section describes the stages involved in analyzing the problem, including the research setting, research procedures, research design, population, sample, sampling techniques and so on.

This section will discuss each element of this study including the population and sampling methods. Throughout the data collection phase, fieldwork and case study acquisitions will be collected to include measurement tools. In addition, this study uses quantitative methods to collect data. Hence, the researcher will employ a combination of primary and secondary data in the present investigation. The term primary data collection refers to information obtained from its original

source. Information obtained from sources other than the organization itself, such as public and other databases, is referred to as "secondary data". Thereafter, information is extracted from a wide range of data sources.

2.1 Research Settings 2.2.1 Nature of study

Research involving case studies and fieldwork is usually an in-depth study of a particular topic or situation. It involves detailed analyses of specific cases, usually in buildings that are more than 10 years old in each decade, etc. Case studies are used to gain an in-depth understanding of complex issues or phenomena. Case studies usually involve a detailed review of qualitative and/or quantitative data related to the case. This involves field visits to the sites relevant to the case study. Field trips allow researchers to gather first-hand information, observe the environment, interact with the people involved, and collect data that may not be available. Field trips are particularly important for studies involving physical infrastructure, environmental factors or human behaviour in a particular environment. Combining case studies with fieldwork increases the depth and quality of research by allowing researchers to have direct contact with the environment being studied. This allows them to validate the findings, collect rich qualitative data, and gain a more comprehensive understanding of the study population.

2.3 Data Collection Method 2.3.1 Literature review

In all disciplines, business research includes existing research, which is a key factor in guiding academic endeavours. The complexity of the field of business research Knowledge production emerges directly at a breakneck pace because of rapid advancements and interdisciplinary intersections. This being so, adequate information integration and receptivity to these writings are a must for academics. However, it is often achieved with the help of conceptual literature reviews, which are then used as a basis for undertaking research. The literature reviews become an important asset in putting together different sources to understand diverse kinds of agents of defects; this also includes load-related issues. Researchers employ numerous sources like the internet, magazines, journals, conference papers and other scholarly works to more clearly understand and analyze factors leading to damage of structures under load. Through rigorous literature reviews, researchers are likely to recognize patterns, deficiencies, and new topics, which not only help researchers develop their theoretical frameworks and research methods but also guide them through their respective fields. One of the primary ways in which academics can contribute to the domain of structural elements related to load in buildings is by fully engaging with existing literature.

2.3.2 Case study

Generally, the study of health science takes the form of qualitative methods to have clear insight. Nevertheless, the qualitative case study method can become kind of an alternative when it is needed to obtain a deep knowledge of some complicated issues within their context. In this article, the qualitative approach that takes a case study form is the one that suits better. We don't just want to understand failure defects by themselves, but also, we aspire to know how "agents of failure defects" operate- what are those factors that give rise to or contribute to such load defects. Through this case study, one can accomplish our aim of learning in depth how the diverse factors interplay that result in these shortcomings, by employing interviews, observations, and document analysis. This thorough breeding out can subsequently cause the invention of special programs and prevention aimed at the elimination of the roots, helping in the improvement of the system.

3. Agent of Defect and Its Potential Flaws

3.1 Overloading Results in Insufficient Bearing Capacity of the Structure

Overloading is when a building structure is subjected to loads over what it is designed or capable of sustaining, which may result in failure or deformation of the structure [45, 46]. Once a building structure is overloaded, the results can be catastrophic as the structure will no longer be able to effectively support the applied loads [47, 48]. Overloading can be triggered by a mixture of issues, involving design flaws, unintended loads, inappropriate use of the building structure, or improper maintenance [49]. For example, if a building designer does not properly calculate and consider the load-carrying capacity of the building materials and adapt them to the required use, then when the building is in use, loads over its design capacity may be imposed [50]. In addition, alteration or addition of loads to the building structure may also lead to overloading. Once a building structure is overloaded, a variety of problems may occur, including column deformation (Figure 1), structural cracks (Figure 2), and even collapse of the structure (Figure 3). Therefore, it is imperative to guarantee that a building structure is not burdened with excessive weight, necessitating meticulous deliberation and regulation throughout the entirety of the design, construction, and maintenance phases.



Fig.1. Mechanism of column deformation (a) After installation (b) Deformation (c) Clogged column



Fig. 2. Major structural cracks

Fig. 3. Roof structure collapse

The designs are based on the design loads specified in the relevant guidelines. If there are no precise specifications for unique circumstances, the actual loads will be considered, taking into account relevant modification factors. These modification factors consider different behaviours, such as abrupt collisions and mobile loads [51]. Structural failure can occur due to the application of loads that surpass the design limitations, insufficient construction techniques, errors in structural details, design flaws, and various other issues [52]. Furthermore, breakdown might happen suddenly or with early signs that require evacuation. The feasibility of the project might be determined by its structural design.

In the provided Figure 4, a simple structure, assumed to be a building, is shown showing signs of overloading. The cracks in the walls and floors look like cobwebs, indicating the stresses placed on the structure. The walls appear to be bulging a bit, a clear indication that they are carrying excessive weight [53]. These visible signs of distress are a clear reminder of the potential consequences of overloading a building. A variety of factors can contribute to overloading, from the weight of occupants and contents to environmental loads such as wind and snow. Building owners and managers must heed these warning signs and take proactive measures to prevent overloading and ensure the safety of the structure and its occupants.



Fig. 4. Overloading results in insufficient bearing

Several approaches could however to be taken to avoid overloading: Structural integrity is the welfare of the building. Hence, the building architecture and construction should be under the expertise of a professional structural engineer. They are the ones who calculate the loads the building is expecting during operation and then design accordingly to support them perfectly [54]. Furthermore, solid coordination of construction schedules and use of correct materials are also noteworthy. Accommodation owners and managers alike are required to implement a weight management policy to not exceed the maximum depth of the structure because of the weight of tenants and contents [55]. Repeated checks for signs of overloading as soon as cracks and uneven settlement occur, shall be undertaken, and once found, they immediately report to a structural engineer. Careful monitoring and proactive practices help a lot in stopping the building from overload, which in turn keeps the structural strength of the building as well as the safety of its occupants intact.

3.2 Mismanagement of Dead Loads

Dead loads (Figure 5) are among the necessary constituents of structures such as the walls, floors and roofs that remain as the structural support framework of all building systems. Several issues concerning dead loads might arise either because the evaluation of the existing loads was not done properly or because some construction-altering changes that took place led unexpectedly to weight increases. An error in inspection for the dead loads can lead to inadequate construction support during the building design process, and one may not notice it until the building becomes unstable. Ultimately, any kind of revision done after construction, changing increment signs of the building, such as adding additional levels or extensions, could increase the deadload beyond the initially expected concentration, sometimes even exceeding limits [56]. Inadequate reinforcement and the utilization of subpar materials during building construction could consequently raise the total load in a structure, bringing it beyond allowable load capacity limitations. Therefore, the loading flaws not only make the structure less stable and the risk of collapse higher but also make the careful prognosis and control over the dead load during the whole period essential [57].



Fig. 5. Dead loads acting on building structures

Inattention before designing raises strong concerns of underestimation causing not enough capacity against dead loads. This inclusion may be due to multiple circumstances, incomplete data, oversight, or rather a broad categorization of sites instead of the on-site studies. Hence, the buildings may not have sufficient strength to provide reliable structural support and thus may have a high

probability of failure of the structure. The fact that the new construction may be unexpectedly increased during the process with, for example, the height or deferment of the initial function to another field, may also inadvertently aggravate dead loads beyond initial calculations. Lack of evaluation and building structural clay area labels could be the reason for the increase of stress and maybe could lead to structural weakness in a building [58].

Besides, most cases of poor construction are due to the application of unworthy materials, or improper spans of output and wooden members within structural points, among others. These worsen the danger [59]. For example, doing this with an undersized beam or a column will end up with structural elements that are improperly designed to carry such weight. Side by side of the regular upkeep unawares, imbalances caused by dead load occur and intensify with time [60]. The decline of the structural members; when one of the steel beams corrodes or the wood support starts to decay, the dead load increases and the structural integrity of the building declines [61]. What can lead to this erosion if something is not done timely, these inadequacies will grow till they support the loss of structural integrity and collapse ultimately [62]. Consequently, it is mandatory to implement a comprehensive system that is comprised of precise preliminary estimations of structure-bearing capacity, scrupulous construction methods and construction of the building loads [63].

3.3 Improper Live Load Consideration

Live loads acting on building structures (Figure 6) are moving pressures that a structure is forced to support by people, furniture, machinery, and wind gusts. They act as a foundation without which the structural designs would not be complete. If the actual and required loads are not scrutinizingly evaluated and introduced in the design process, then the entire system might be underpowered or over- demanding. Many mistakes can be made because of this, for instance, not accounting for the possibility of having heavy fuel in the vessel or not realizing that engines, pumps or other heavy equipment can make the vessel top-heavy till it tips over. Adjustment of occupant composition or facility's function could result in dynamic live loads unanticipated by the original design of the structure. Such an office building could be turned into an area for retail uses. The building construction will thus change, and the amount of this area and its living loads will increase. The thoroughness or accuracy of these analyses is not immaterial. They will eventually determine the strength of the building as well as the probability of structural collapse. This should give us an indication of the need to examine closely details of live loads and address them throughout the life of the building.



Fig. 6. Live loads acting on building structures

3.4 Additional Load During Building Use

During a building's life, it may be challenged by a variety of additional loads in addition to the static loads considered during the design phase. These additional loads originate from alterations and renovations to the building, as well as increased functional requirements, such as the installation of lifts and additional solar panels. However, these additional loads are often not adequately considered in the original design, and if they are not properly planned and handled, they may lead to instability or defects in the building structure. In this paper, we will discuss the impacts of renovation loads, alteration loads and loads that increase functional requirements on building structures and propose corresponding countermeasures.

Renovation loads refer to the increased building structure loads from various materials and equipment introduced during the renovation process. Renovation activities such as wall decoration, floor laying, wall-mounted decorations, etc. may exceed the original design load- bearing range, leading to problems such as wall cracking, floor sinking or structural deformation. Therefore, a thorough assessment of the building structure should be carried out before renovating to ensure that the renovation loads will not adversely affect structural stability [64].

Alteration loads involve the reorganization of the building structure or the addition of new functional areas, such as the addition of floors, demolition of walls, change of room layout, etc. These acts of alteration may change the force state of the original structure, introduce new load paths or increase the concentration of loads, which may lead to structural instability or defects if not adequately analyzed and designed. Therefore, when carrying out building alterations, thorough structural analysis and design are required to ensure that the alteration loads will not cause damage to the building structure.

Loads that increase functional requirements are additional loads introduced because of changes in building usage requirements. For example, the installation of functional facilities such as lifts, additional solar panels and roof gardens will increase the load on the building structure. If not properly analyzed and retrofitted structurally, this may result in insufficient loading capacity of the structure or risk of structural damage. It is therefore crucial to identify and assess the additional loads that may be introduced promptly and take appropriate measures for rational planning and design. Temperature fluctuations cause building components to undergo expansion or contraction, resulting in substantial stresses on the building's framework. A substantial load arises from the force applied by the ground and water. It applies force to the building elements located beneath the ground, such as bases, retention walls, and basements flooring walls. Figure 7 demonstrates the load due to hydrostatic pressure and soil force. In summary, buildings may be challenged by a variety of additional loads during their use. To ensure the long-term stable operation of building structures, these additional loads need to be adequately identified, assessed and managed. To guarantee the security and rigidity of the structure, it is essential to address potential structural flaws in this manner.



Fig. 7. Load caused by the combined effects of hydrostatic pressure and soil pressure.

4. Causes of Flaws and Effective Corrective Actions

4.1 Settlement

Settlement is a phenomenon that is intimately tied to the foundation upon which the building structure is built. It is frequently thought of as a silent disturber of the wall's integrity. Although the process may not be apparent right away, its effects can be seen in once-clean walls in the form of tiny cracks that are zigzagging across them. When a newly constructed home stands erect on its foundation, this phenomenon starts. However, the earth has mysteries beneath the surface that might put this amazing structure to the assessment. In the context of wall and foundation cracks, settlement is the result of changes in the ground beneath the building. For a variety of reasons, including natural subsidence or variations in moisture content, it may compact or move [65]. The structure erected on top of the foundation responds appropriately as the earth beneath it changes in this way. The building's stout guardians, the walls, take the weight of this shifting terrain. Cracks and fissures form because of the movement of the walls above the foundation soil pressure. As the soil adjusts to its new role as the foundation settles, this phenomenon is frequently seen in recently constructed properties. This settling process may be aided by the building's weight. When the foundation adapts to this increased weight, it may cause minor shifts that first appear insignificant but, if neglected, could develop into more serious structural problems. Figure 8 shows cracks manifestation on wall surface while Figure 9 displays a column failure.



Fig. 8. Cracks appearance on wall surface



Fig. 9. Column failure

Practical corrective measures that can be practiced are a thorough assessment of the composition and behaviour of the soil beneath the foundation. An evaluation of the soil's composition and bearing capability by a soil engineer might shed light on the possible dangers of a settlement. These results allow for the implementation of several mitigation techniques, such as the use of piles to equally distribute the load or soil compaction. Preventive actions may also be very significant. Soil compaction and foundation design are two important aspects of site preparation that can reduce settlement risk early in the construction practice. Regular maintenance and inspections can help uncover early signs of wall fractures resulting from foundation settling, allowing for timely action to protect the foundational reliability of the structure.

4.2 External Forces or Movement

Bending stress occurs when a material is subjected to a load or strain that causes it to bend. When structures or components such as beams, bridges, and columns are exposed to external forces that cause them to deform or flex, this type of stress typically arises in those components. Bending stress is the expression used to describe the distribution of internal forces and moments inside the cross-section of a beam during deformation. Bending stress is the term used to describe the internal resistance of an item that opposes a bending moment. The distribution of stress within the cross-section of the beam is not uniform, resulting in different levels of stress being exerted on different regions of the beam. The primary reason for this uneven distribution is the interaction between the beam's geometry and neutral axis with the applied force. An axis with zero stress within the beam's cross-section is known as the neutral axis. The internal stress distribution of the beam causes some sections to undergo compression (negative stress) and other sections to undergo tension (positive stress) as the beam bends. The zones experiencing tension and compression in the beam are separated by the neutral axis, which is positioned based on the beam's geometry.

Practical measures that can be practiced are implementing soil stabilization techniques. The stability and structural integrity of roads, buildings, and other load-bearing infrastructure are greatly influenced by the state of the soil. Inadequate preparation and stabilization of the soil can leave it vulnerable to a few problems, including differential settling, heaving, and erosion, all of which can cause structural damage such as bending and cracking. Excavation and restoration of soil is a crucial soil stabilization strategy to address these issues. When unsuitable soil is discovered, such as in areas with high clay content or low load-bearing capability, the problematic soil can be removed and replaced with compacted granular material for designed fill. This contributes to the structure's base being more consistent and secure [66].

Adding chemical stabilization to the soil is another popular technique for enhancing its engineering qualities. It is possible to greatly increase the soil's strength, stiffness, and resistance to deformation by adding additions like cement, lime, or other stabilizing agents. This lessens the impact of outside forces and guards against structural problems like bending. The stabilization methods used will change dependent on the requirements of the development, the kind of soil, and the site conditions. In certain situations, a mix of techniques could be required to attain the required degree of soil stability and load-bearing capacity. It's important to remember that before putting any soil stabilization measures into place, thorough soil testing, research, and engineering analysis are essential. By doing this, the risk of external forces or movement- induced bending is reduced, and the load-bearing structure is supported using the appropriate procedures used most efficiently.

4.3 Drainage Issues

Some of the structural support that the supporting soil provides is lost because water softens the soil. The foundation started to sink as a result. The volume has changed because the water has removed the loose dirt particles. More than 60% of claims are triggered by trees, plants, and shrubs. If placed too near to the property, large trees are prone to actively removing moisture from the underlying soil. To thrive, plants require watering, and their roots seek out moisture. Plants may draw so much water from the foundation support in regions of compacted soil that sinking may happen. It makes sense that different animals would absorb varying amounts of water. Drains and water mains that leak can remove soil from their surroundings, which can be problematic if the pipes are installed too near to a structure. The weight of the building above it may be the source of cracks in draining pipes. Due to the tree roots, flora that seeks out additional water during dry spells, and naturally, insufficient movement joints in the piping's structure. Figure 10 illustrates sign of sinking.



Fig. 10. Visible sign of sinking

Practical measures that can be practiced are proper maintenance and regular inspection of drains near buildings. The stability of the building as a whole and the structural integrity of the foundation are greatly influenced by the subsurface pipes and drains surrounding the building. Over time, any faults with these drainage systems could become serious ones. Subsidence, or the slow settling or sinking of the ground beneath a building, is one of the main issues. Although there are many potential causes, leaks in drains and pipelines are a common one. Water can escape from drainage system fractures, breaks, or obstructions and erode the soil beneath the foundation [67]. Parts of the building may sink or settle at varying rates because of this unequal loss of soil support, which could result in fractures in the foundation, floors, and walls. If any of these problems are found, they should be fixed right away by replacing or repairing the pipes or by thoroughly cleaning and emptying the drains.

Ignoring these issues could cause them to get worse over time and result in costly structural issues like sinkholes and foundation fractures. It's critical to make sure the structure has adequate drainage surrounding it in addition to doing routine inspections. This entails ensuring that water is directed away from the foundation by surface drainage systems, gutters, and downspouts rather than letting it collect and soak the ground. Water flow can also be managed with the aid of proper landscaping and grading. Building owners and property managers can contribute to preventing the kind of soil

instability and subsidence that might jeopardize a structure's structural integrity by keeping up with drain and pipe maintenance. Early detection and resolution of these problems is essential to avoid more significant and expensive repairs later.

4.4 Faulty Building Foundation

As a load is applied, the underlying ground undergoes compression and provides resistance. Granular soils undergo rapid compression, while clay soils experience a significantly slower compression process. The stability of the structure is maintained due to the cessation of settling in the foundation during compression. The stability of the structure is determined by the soil sections directly beneath the footing or, in the case of piles, the soil in close proximity to the pile tip. It is possible to cause lateral movement or settlement if the soil beneath the footing is removed or disturbed. New compression in the soil volume occurs when a new structure loads the soil area close to the footing [68].

The recently stable building will experience an additional unanticipated new settlement in such a scenario. If the new building is not separated from the existing structure, the stable foundation will be overwhelmed by the settlement caused by the additional weight. These recent establishments on pliable terrains often come with heaves and upward displacements [69]. Nonetheless, if the building settles uniformly over an extended period and at a gradual pace, these settlements might be acceptable. However, significant differential settling will cause structural damage as displayed in Figure 11.



Fig. 11. Foundation failure due to differential settlement

Practical measures that can be practiced are regular maintenance and inspection. To do this, it's critical to comprehend the soil conditions and characteristics through thorough geotechnical research that is carried out prior to foundation design. Additionally, pick a foundation type and design that works with the site's limitations, the requirements for the project, and the soil conditions. Adhering to recommended techniques for foundation building, such as appropriate compaction, reinforcing, curing, and quality control, is also crucial. Additionally, construct sufficient drainage, waterproofing, or insulating systems to guard against frost, erosion, and water infiltration into the foundation [70]. Finally, use instruments, surveys, or inspections to keep an eye on the performance and condition of the foundation. Promptly respond if one observes any indications of distress or deterioration. By engaging in this activity, one can actively help to guaranteeing the stability and safety of the foundations and structures.

5. Defect Prevention Action Plan

5.1 Preventive Maintenance

Regular inspections, maintenance, and repairs are how preventive maintenance seeks to avert equipment breakdowns and issues. To detect indications of corrosion, wear, or other problems that could cause damage, foundation components including columns, beams, and foundations frequently need to undergo scheduled inspections. Preventive maintenance can lower the risk of subsequent load-related failures by proactively addressing possible problems.

5.2 Building Information Modelling (BIM)

The structural and functional features of the building must be digitally represented to implement Building Information Modelling (BIM). BIM enhances communication among engineers, architects, and construction professionals throughout the whole building life cycle, encompassing planning, creation, and execution stages [71]. BIM lowers the possibility of load-related troubles by supplying precise and comprehensive building models that allow stakeholders to recognize and address loadrelated problems before the start of construction.

5.3 Material Selection and Quality Assurance

The choice of material is essential for avoiding load defects. Choosing high-quality components suitable for the intended use and load requirements can assist in guaranteeing the building's structural integrity [72]. Quality assurance processes such as robustness and dependability examination, manufacturing procedure inspection, and delivery inspection are essential in ensuring that materials meet the necessary norms and requirements. This means that it may reduce the possibility of defects resulting from poor material performance by carefully choosing the appropriate materials and strictly monitoring their quality [73].

5.4 Monitoring and Detection Systems

The early identification of load defects using monitoring and detection systems enables timely action before the development of more serious issues. To measure elements like load distribution, structural movement, and environmental variables, these systems may have sensors positioned throughout the structure [74]. Any departures from the predicted pattern can be identified by regularly keeping an eye on these metrics, indicating possible problems that need to be addressed. Early detection reduces the possibility of load- related faults and guarantees the structure's continued stability and safety by enabling proactive maintenance and repairs.

6. Conclusions

In conclusion, there is a serious risk to the building's safety and structural integrity from flaws relating to building loads. Many factors, such as overloading, bad design, or the use of poor supplies, might result in these flaws. In addition to affecting occupants' health, these flaws cause significant financial losses and harm to stakeholders' reputations. But to overcome this obstacle, it's critical that all parties involved in the building process work together, follow tight quality control procedures, and comply with building codes. Furthermore, proactive actions at every stage of construction are necessary to reduce faults related to loads. This entails a thorough structural study conducted during

the design stage, meticulous supervision of the building materials and techniques used during execution, and routine post-construction inspections and maintenance. By quickly spotting and fixing possible flaws, architects, engineers, contractors, and regulatory agencies can also establish a culture of responsibility and transparency. As a result, the structure can improve its resilience and lifespan while preserving the safety of its residents and the larger community. In addition, continuous monitoring and maintenance are essential for identifying such flaws and fixing problems before it turns into bigger problems. Preventive maintenance plans, structural evaluations, and routine inspections can all aid in identifying early indicators of degradation or structural weakness, enabling quick action and repair.

In addition, investing in contemporary technology such as structural health monitoring systems can offer immediate and accurate information about the condition of buildings, thereby aiding in risk management and the development of preventative maintenance strategies. To sum up, fixing building load-related flaws is critical to maintaining the structure's sustainability and safety. The construction sector may efficiently manage risk and uphold the highest standards of structural integrity by putting in place strong quality assurance systems, adhering to rigid building rules, and encouraging collaboration and accountability across all stakeholders. In the end, making proactive investments to stop and fix load-related flaws prolongs the life and safety of structures while also protecting future generations' faith in the built environment.

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