



X-Ray Fluorescence of Copper, Nickle and Zinc Nanoparticles in Motor Oil Prepared by Laser Treatment

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ABSTRACT

This paper represents an attempt to link different techniques such as laser and X-ray fluorescence (XRF). Where we used the laser in preparation and used X-rays to diagnose and analyze for non-traditional samples. The experimental procedure of the LSP is done by using a convergent lens to deliver 600 mJ (1064 nm) of energy and 10 ns laser pulse produced by Q-switched Nd:YAG laser of 1.5 mm spot size in diameter. Doubled distilled deionized water (DDDW) of 3 mm depth is used as transparent confining layer. X-Ray fluorescence technique used to analyze and determine the concentration of different nanoparticles suspended in motor oil. The results showed the accuracy in XRF measurements. the results of the motor oil analysis for Cu, Ni and Zn were 0.1225, 0.0480 and 0.000 weight percent respectively. Maximum relative error between actual measurements and XRF measurements were 6.5%, 10% and 12.5 for Cu, Ni and Zn nanoparticles respectively. The best percentage of suspension is 0.01 wt.%.

1. Introduction

Nanomaterials (NMs) have uniqueness and novel properties like high reaction activity due to a large specific surface area, as the size of particle decreases, surface to volume ratio increases due to great proportion of atoms will be spread on the particle surface. NMs with different diameters and shapes have been synthesized and used in huge applications [1-3]. NPs form may be crystalline or amorphous and their surfaces can behave as carriers for gases or liquid droplets. In addition to the states of matter (solid, liquid, gaseous and plasma states), NPs consider a distinct state of matter, due to their distinct properties (large surface area and size effects). NPs morphological characteristics are: flatness, sphericity, and aspect ratio [4,5]. CuO NPs have attracted most attention due to their prospective applications, for example, in conductive films and catalysis [6]. Copper NPs synthesis

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methods particularly have more service compared to other NPs' synthesis methods such as gold and silver because of low price of copper [7,8]. The surface treatment of materials represents one of the main areas in which looks a special features that the laser beam can treat. It made this technology a very distinguished compared to other sources of energy, and make it the traditional technology upon all other technology (and even modern ones) used in heat treatment process [9-11].

In 1987, Patil used pulsed ruby laser to ablate an iron solid target where the high power laser beam that was focused on the immersed target, ionized the solid target and vicinity liquid speedily and created a metastable phase of generated iron oxide, thus the plasma plume was created at the solid-liquid interface [12]. Sequence of energy transformations occur when laser radiation is absorbed by a metal surface and interacts with the lattice, these include the sequence of relaxation and excitation electrons. The diffused heat through the metal target that is induced by nanosecond-pulsed laser ablation, occurs on a time range shorter than the pulse width [13,14]. Metal fragments with large kinetic energy are ejected from the solid surface when the laser energy interacts with the liquid-solid interface and due to the confined liquid, the ejected fragments form an ionic region in the nearby region of the liquid–solid interface (plasma plum formation) [15]. The confined plasma in the liquid has high density and high pressure thus it induces shockwave upon the target. The shockwaves passes during the liquid and create an extra and immediate pressure. The confined liquid shows numbers of features: the liquid has thermal conductivity greater than the air, the cooling is generally easier under confined liquid, the confined liquid minifies the heat affected zone and residual thermal detriments, and causes the bubble formation that facilitates bubble motion through the confined liquid [16]. Friction and wear processes, in general are related to direct physical interaction between relatively moving surfaces. These processes can be modified by the process of lubrication [17]. The purpose of lubrication is to separate the surfaces moving relative to each other with a film of a material which can be sheared with a low resistance without causing any damage to the surfaces. The term Lubrication is applied to two different situations [18,19]. Fluid lubrication which occurs when a thick film of some liquid or gas completely separate two solids [20-22].

X-ray fluorescence (XRF) involves radiating the samples with primary X-rays, which stimulate the sample to emit its own characteristic X-ray which then are analyzed [1,2]. X-ray are classified according to the technique used for determining spectral wave length or, equivalently, photon energy. The first technique called wavelength dispersive X-ray analysis (WDX) while the second called energy dispersive X-ray analysis (EDX). Of the two, EDX is much more compact, while WDX offers the best spectral resolution [23,24]. For WDX the radiation emitted by the sample is diffracted by the lattice planes of known d-spacing in a single crystal according to Braggs law [25-27].

$$\lambda = 2d_{hkl} \sin\theta \quad (1)$$

where λ is the wavelength of radiation diffracted through an angle θ by planes in the analyzing crystal of known d-spacing, and n is an integer.

2.Experimental Procedure

2.1 Samples Preparation

Copper, Nickle and Zinc nanoparticles with average particle size of 30nm (particle size determined by AFM) were blending carefully with motor oil (without additives) at different percentages (0.1-0.5%). The specifications of motor oil involved SAE:40HD, Flash point:236, Viscosity at 100 °C: 15centistock Pour point at -9 °C. A demountable oil sample containers were manufactured from

Teflon. The bottom window was fitted with 6 μm Myler film. The samples were prepared to conducting XRF system.

2.2 Nanoparticles Synthesis

Copper, Zinc and Nickel nanoparticles were prepared by using laser ablation technique. pulsed laser ablation of a piece of these metals plates were placed on the bottom of quartz vessel containing 2ml of DDDW. The liquid depth selected was 2mm above the target (Cu, Zn and Ni foil plates). The benefit of DDDW with a depth of 2mm to confined the laser energy to the copper sample but, if the DDDW depth exceeds 2 mm, it will reduce the laser energy that reaches the sample. Copper was irradiated by focused Nd: YAG laser of energy of 500 mJ/pulse and 532 nm. The beam spot diameter at the copper surface was 1mm. The number of pulses applied to the copper target ranged from 50 pulses. When the laser pulse struck the metal surface immersed in liquid; it created a spark plume with a strong shockwave that propagated in all directions. the solution changed from colorless to green, brown and red colors respectively. The intensity was increased when advancing in the laser pulses showing the formation of colloidal metals nanoparticles. The laser setup of this work as shown in Figure1.

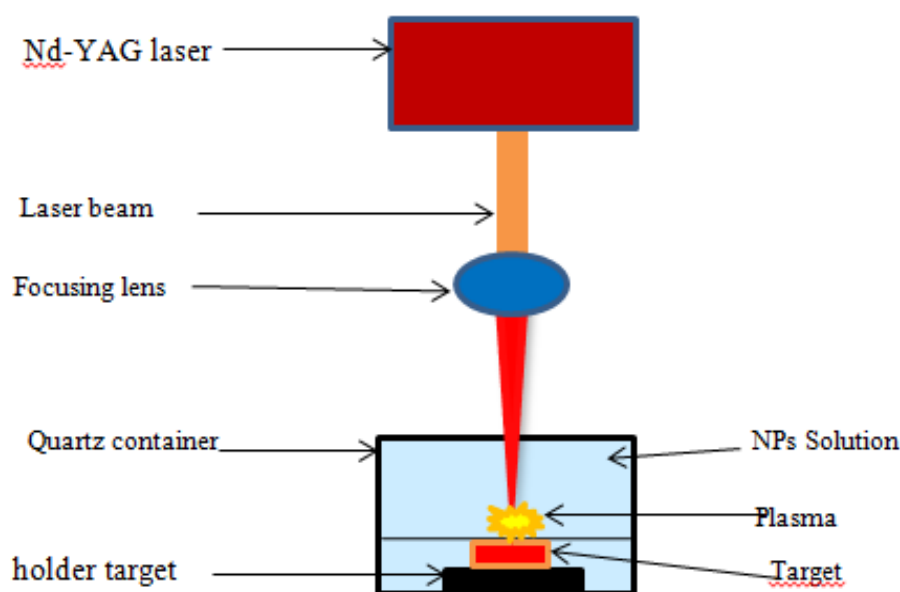


Fig. 1. Experimental setup for nanoparticles synthesis by laser ablation process

2.3 Atomic Force Microscope Analyses

The surface morphology of Cu, Zn and Ni nanoparticles suspended prepared by laser ablation process was obtained by using atomic force microscopic images. Two drops of the suspension was deposited on glass substrate at R.T. The surface morphology, and hence particles size distribution are recognized. One NP layer deposited on the glass slice, individual colloids can be observed protruding from the slice. These nanoparticles have been imaged by an atomic force microscope operating in the contact mode in air at room temperature. Figure 2(a)-(c) reveal the 2D and 3D AFM images of metals nanoparticles suspended in oil prepared by laser ablation process.

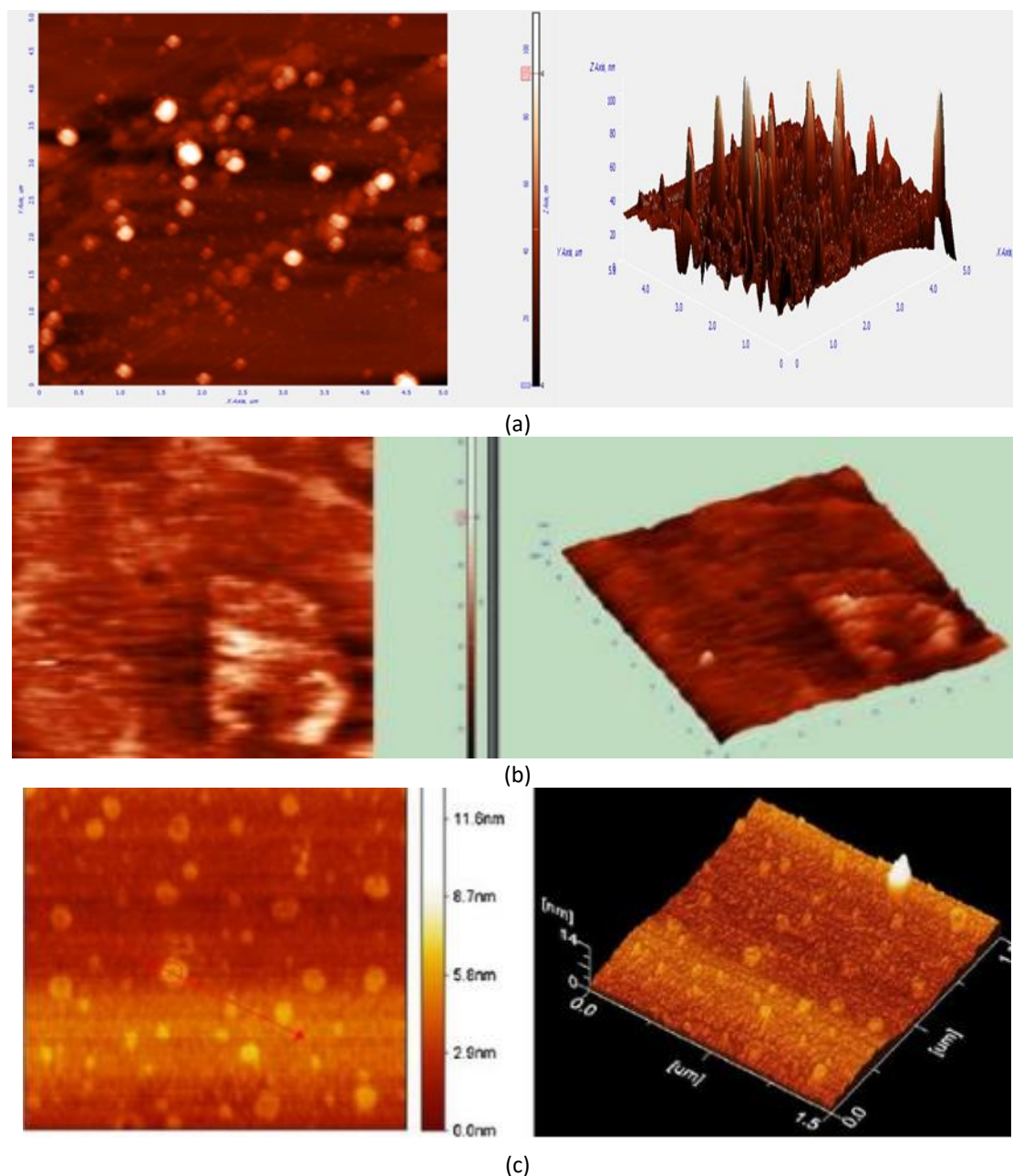


Fig. 2. (a) 2D and 3D AFM images of Cu nanoparticles suspended in oil, (b) 2D and 3D AFM images of Zn nanoparticles suspended in oil and (c) 2D and 3D AFM images of Ni nanoparticles suspended in oil

2.4 X-Ray Fluorescence Measurements

A siemens type SRS-200 sequential wavelength dispersive X-ray spectrometer was used to analyze the samples. The instrumental parameters are listed in Table 1. A molybdenum (Mo) tube target was used to obtain high detection sensitivity for copper nanoparticles suspended in oil.

Copper nanoparticles suspended in oil samples were placed in the demountable oil container to determine the samples composition by XRF – technique. The oil sample container is carefully filled with two cm² of sample (Cu, Zn and Ni nanoparticles suspended in oil) in different concentrations and inserted in the XRF – basket at a fixed position. Counts were accumulated for 10 seconds and averaged to 1 second for all samples including Cu_{K α} , Zn_{K α} and Ni_{K α} peaks. The statistics of counting rates were taken into account. The instrumental parameters mentioned in Table 1 were used to

determine $K\alpha$ lines intensity for nanoparticles at the diffracted angles. Also, at either sides of the peak to obtain background intensity. The net count will be change according to concentration. Counting ratios were calculated from counting rates divided by background to overcome the variations in X-ray fluorescence intensities for instabilities in the system power.

Table 1
 The instrumental parameters of XRF system

| Parameters | Values |
|------------------------|---|
| X-ray tube target | Mo |
| Power | 30 kv, 17 mA |
| Filter | Al - foil |
| Atmosphere | Vac.10 ⁻³ (m bar) in both sample and analyzing crystal |
| Sample holder diameter | 24mm |
| Analyzing crystal | LiF (100) with 2d 4.03°A |

3. Results and Discussion

3.1 Calibration Curves Results

Samples (Cu, Zn and Ni nanoparticles suspended in oil) were examined by XRF technique. The results shows that all these nanoparticles were pure. Standard solutions of Cu, Zn and Ni were prepared by dissolving known weights of these pure nanoparticles in reagent grade 2ethanol-1hexanol were examined by X-ray fluorescence. A calibration curve for pure metals is prepared by plotting the ratio of $K\alpha$ –intensity of nanoparticles to the background versus metals nanoparticles concentration as illustrated in Figure 3.

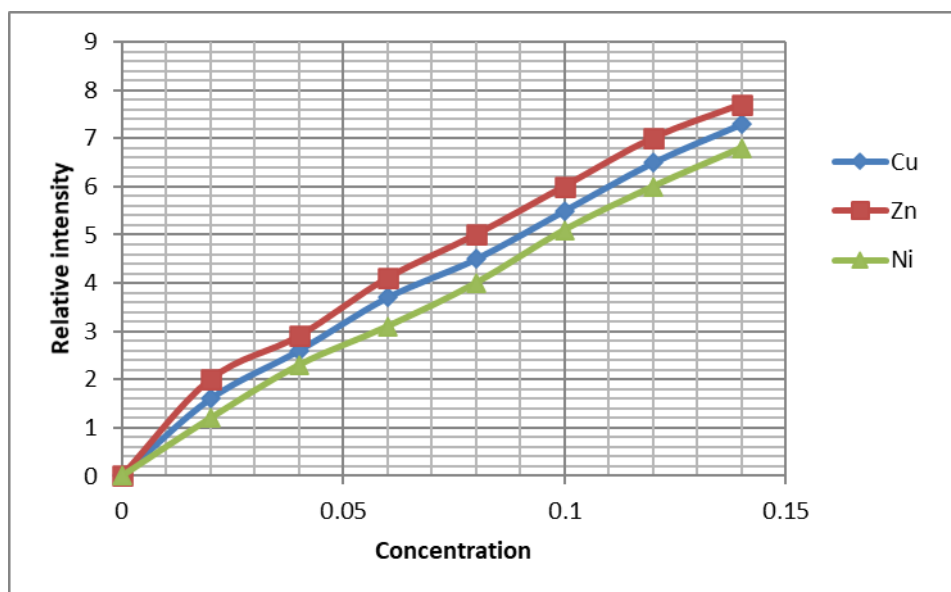


Fig. 3. Calibration curves Cu, Zn and Ni nanoparticles in motor oil

3.2 Motor Oil Analysis by XRF

The elemental composition of motor oil (with and without additives) which was used in this investigation as shown in Table 2 was found by using XRF. Metals nanoparticles concentration was compared with calibration curve. Table 2 represents the elemental composition of motor oil including the ratio of Cu, Zn and Ni nanoparticles.

Table 2
 Elemental composition of Cu, Zn and Ni nanoparticles suspended in motor oil

| Engine Oil | Elements | Concentrations (wt.%) |
|-------------------|----------|-----------------------|
| Without additives | Zn | 0.0920 |
| | Cu | 0.1225 |
| | Ni | 0.1020 |
| | Fe | 0 |
| | Mg | 0 |
| With additives | Zn | 0.229 |
| | Cu | 0.134 |
| | Ni | 0.130 |
| | Fe | 0.0000 |
| | Mg | 0.0000 |

3.3 XRF Results of Nanoparticles Suspended in Motor Oil

After obtaining the results of the motor oil analysis, it was found that they contain different proportions of nickel, zinc and copper nanoparticles. Therefore, standard samples of these nanoparticles of these mineral nanoparticles were prepared with specific weight ratios and immersed in motor oil so that we can make sure of the accurate measurement of the XRF technique used for copper nanoparticle particles prepared by using laser treatment. One can be noticed through the results that the measurements of the concentrations of nanoparticles immersed in the motor oil using X-rays were very close to the actual ratios used in preparing the samples as shown in Table 3. The slight difference in measurement is due to the effect of each metal on the other, since the absorption coefficient of each element will be affected by the radiation K_{α} emitted from the other elements this effect called matrix effect.

Table 3
 XRF measurements of actual samples prepared from different nanoparticles suspended in motor oil

| Nanoparticles type | Concentrations (wt.%) | | Relative error (%) |
|--------------------|-----------------------|------------------|--------------------|
| | Actual measurements | XRF measurements | |
| Cu | 0.002 | 0.00187 | 6.50 |
| | 0.004 | 0.00388 | 3.00 |
| | 0.006 | 0.00589 | 2.00 |
| | 0.008 | 0.00785 | 1.87 |
| | 0.01 | 0.00990 | 1.00 |
| Zn | 0.002 | 0.00175 | 12.50 |
| | 0.004 | 0.0038 | 5.00 |
| | 0.006 | 0.00581 | 3.16 |
| | 0.008 | 0.00777 | 2.87 |
| | 0.01 | 0.0098 | 2.00 |
| Ni | 0.002 | 0.0018 | 10.00 |
| | 0.004 | 0.00382 | 4.50 |
| | 0.006 | 0.00584 | 2.66 |
| | 0.008 | 0.0078 | 2.50 |
| | 0.01 | 0.00984 | 1.60 |

Figure 4 shows the relative error in XRF technique measurements as a function of Cu, Zn and Ni nanoparticles concentration suspended in motor oil for. The best percentage of suspension is 0.01wt%.

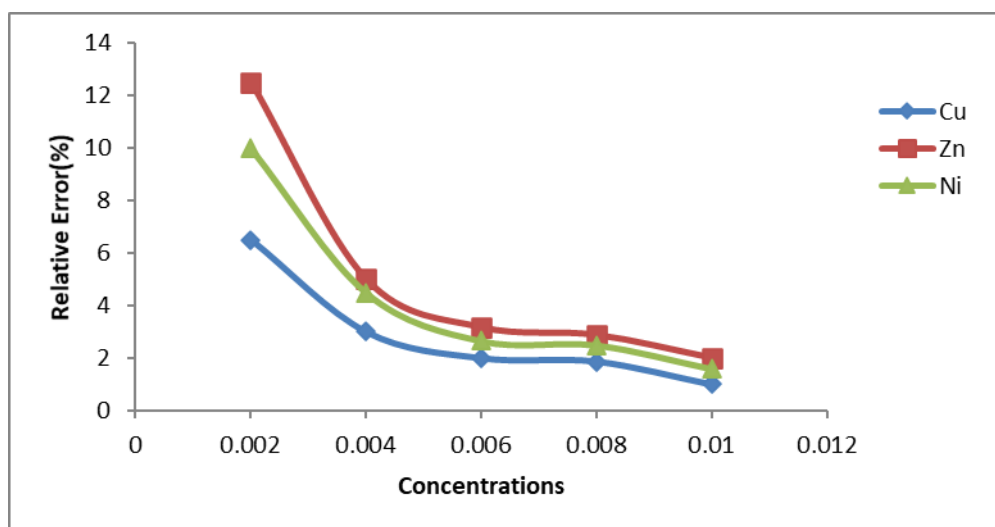


Fig. 4. The relative error in XRF measurements as a function of Cu, Zn and Ni nanoparticles concentration suspended in motor oil

4. Conclusions

X-ray fluorescence was found to have advantages of speed and accuracy measurements and nondestructive evaluation of the qualitative and quantitative determination for metal nanoparticles in motor oils, namely Cu, Zn and Ni can be performed in a few minutes for each element. We can also conclude that the sources of relative error are greater for samples with lower concentrations and this comes due to human errors as well as the effect of other elements present in the motor oil.

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