

# Effect of Silver Doping on the Microstructure and Photocatalytic Performance of Ag-TiO<sub>2</sub> Coatings on Unglazed Ceramic

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#### **1. Introduction**

The development of self-cleaning, bacteria-free surfaces is an important area of research. Meeting the demand for safe, hygienic surfaces presents significant challenges, particularly in

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improving existing formulation. Photocatalytic surfaces, which offer antibacterial properties, have been studied using various photocatalysts such as zinc oxide (ZnO), iron (II) trioxide (Fe<sub>2</sub>O<sub>3</sub>), zirconium dioxide (ZrO<sub>2</sub>), magnesium oxide (MgO) and copper (II) oxide (CuO). However, these photocatalysts generally exhibit relatively weak activity compared to titanium dioxide ( $TiO<sub>2</sub>$ ). Consequently,  $TiO<sub>2</sub>$  has attracted considerable interest in research and industry due to its favourable properties, including low cost, non-toxicity, photochemical stability, resistance to photo corrosion, photosensitivity, low operational temperature, low energy consumption and ease of synthesis [1-5]. Despite these advantages, TiO<sub>2</sub> faces significant limitations, such as a wide band gap energy (3.2 eV), rapid electronhole recombination, small surface area and poor conductivity [6-9]. To address these issues, researchers have introduced metal dopants into the  $TiO<sub>2</sub>$  lattice, with silver (Ag) being a notable example. Ag can be incorporated as either metal powder or liquid ionic type, successfully broadening the photo response range from the UV to the visible light region. This additional absorption is attributed to the plasmonic properties of Ag [6]. The anatase phase of TiO<sub>2</sub> exhibits lower electron energy than metallic Ag, leading to the formation of a Schottky barrier at the interface between Ag nanoparticles and  $TiO<sub>2</sub>$  [9,10].

Various studies have explored the enhancement of TiO<sub>2</sub> properties through metal doping. Khojasteh *et al.*, [11] synthesized Ag-doped SnO<sub>2</sub>/TiO<sub>2</sub> photoanodes, achieving a photon-to-electron conversion efficiency of 6.93% in dye-sensitized solar cells—significantly higher than that of TiO<sub>2</sub> photoanodes alone. Onna et al., [12] investigated tungsten-loaded TiO<sub>2</sub> coatings on glazed ceramic tiles, finding them suitable for industrial applications as self-cleaning and antimicrobial surfaces. Ashraf *et al.,* [13] achieved higher photocatalytic performance by evenly distributing nanoparticles between graphene sheets in Ag-doped TiO<sub>2</sub> nanocomposites. Abbad et al., [14] research had demonstrated that adding 10 % Ag dopant to TiO<sub>2</sub> significantly improved photocatalytic activity by lowering the band gap energy from 3.22 eV to 2.67 eV. It can be observed that the amount and form of Ag used in various studies (in terms of its ratio, weight, molarity and percentage) significantly influence the microstructure and photocatalytic performance of  $TiO<sub>2</sub>$ . Ag dopants can affect the surface coating's texture such as producing smooth, coarse, tearing, or porous surface and can either remain on the surface or diffuse into the TiO<sub>2</sub> matrix. The form of Ag presence either in a form of ion, oxide, or metal also plays a crucial role in enhancing photocatalytic and antimicrobial activity [15,16]. However, excessive Ag can negatively impact these properties by promoting photo hole trapping, which reduces photocatalytic efficiency. Optimal Ag content effectively captures photo induced electrons, facilitating their transfer to oxygen adsorbed on  $TiO<sub>2</sub>$  surfaces and increasing the amount of surface hydroxyl radicals [17].

This study focuses on the preparation of Ag-TiO<sub>2</sub> sol using the sol-gel dip coating method, with Ag introduced at 2.5 %, 5 % and 7.5 % mol into TiO<sub>2</sub> sol and deposited on unglazed ceramic tile surfaces. The objective is to examine the presence of Ag on the coated tiles, its influence on crystalline phase formation and microstructure and how these properties relate to photocatalytic performance.

# **2. Methodology**

### *2.1 Preparation of Ag-TiO<sup>2</sup> Sol and Deposition*

Ag-TiO<sub>2</sub> sol was prepared by adding titanium (IV) isopropoxide to 64 ml of deionized water (DI) under constant stirring. While stirring, 0.4 ml of hydrochloric acid was added drop by drop over a period of approximately 3 hours using a pipette. Subsequently, AgNO<sub>3</sub> precursors at concentrations of 2.5 mol %, 5 mol % and 7.5 mol % were carefully dissolved in acetonitrile, serving as a reducing agent, before being added to the sol to form the Ag-TiO<sub>2</sub> sol. This sol was stirred for 1 hour and then left to age at room temperature for 48 hours. Unglazed tiles, cut to dimensions of 20 mm x 10 mm x 4 mm, were first cleaned to remove any contaminants by immersion in acetone, ethanol and distilled water for 10 minutes each in an ultrasonic bath. The cleaned tiles were then oven-dried at 110°C for 2 hours before undergoing the dip-coating procedure using a mechanical dip coater (TEFINI Model DP1000) set at a speed of 30 mm/min and a dwelling time of 5 seconds. The coated tiles were allowed to dry for 3 hours and then oven-dried at 110°C for 30 minutes before the next coating layer was applied. This dipping process was repeated 5 times to achieve a homogeneous and high-quality coating layer. Finally, the Ag-TiO<sub>2</sub> coatings deposited on the unglazed tiles were heat-treated at 500°C with a heating rate of 2°C/min.

# *2.2 Characterization*

The crystallinity of the coated tiles was analysed using X-ray diffraction (XRD) with a PANalytical X'PERT PRO MPD Model PW 3060/60, utilizing Cu Kα radiation (λ = 1.54060 Å). The XRD was operated at 40 kV and 30 mA, with a diffraction angle (2θ) ranging from 10° to 80° and a grazing angle of 4°. The collected data were analysed using X'Pert High Score pattern processing software. The average crystallite size (D) was calculated by applying the Scherrer equation to the anatase (A) and rutile (R) peaks at the highest intensity, appearing at 2θ = 25° (101) and 27° (110):XRD PANalytical X'PERT PRO MPD Model PW 3060/60 with Cu Kα radiation ( $\lambda$  = 1.54060 Å) operating at 40 kV and 30 Ma with diffraction angle at 2θ range between 10°- 80° and glazing angle of 4° was used to identify the crystallinity of coating tiles. Data collected and analyse by X'Pert High Score pattern processing. The average crystallite size D was calculated by applying Scherer equation to the anatase (A) and rutile (R) peak at highest intensity peak appears of  $2\theta = 25^{\circ}$  (101) and 27° (110) using Eq. (1).

$$
D = \frac{k\lambda}{\beta \cos \theta} \tag{1}
$$

Where, k is a constant (k = 0.94),  $\lambda$  is the X-ray wavelength (0.15406 nm),  $\beta$  is the full width at half maximum of the diffraction peak (in radians) and θ is the Bragg angle.

The surface of the Ag-TiO<sub>2</sub> coating on unglazed ceramic tiles was examined using a Scanning Electron Microscope (SEM), JEOL model JSM-6010PLUS/LV and a Field Emission Scanning Electron Microscope (FESEM) coupled with Energy Dispersive X-ray Spectroscopy (EDX), model HITACHI SU5000.

# *2.3 Photocatalytic*

Photocatalytic was measured by degradation of methylene blue performed following the ISO 10678:2010. Two different power sources of 40 watts (UV) and 200 watts (Visible) irradiation were used. Coated tiles need to undergo photocatalytic oxidation process by exposed under UV light for 24 h to decompose or removing any possible organic contaminants known as photocatalytic oxidation process. After that, the samples were left in the dark for 24 h in 25 ml aqueous MB solution known as conditioning solution. This is to ensure the ability of the substrate to absorb dye molecules. Solution containing samples was replaced with the new 25 ml test solution and exposed to the UV and Visible light irradiation for 5 hours. The degradation of MB solution for each sample were measured at 1 h interval and 5 h and determined using UV-Vis spectrometer at adsorption spectrum of 664 nm wavelength. The reference sample (control) was left in the dark and the absorption spectrum also measured at the same time interval. The specific degradation rate, R was calculated as follows:

The photocatalytic activity was measured by the degradation of methylene blue (MB) according to ISO 10678:2010. Two different power sources, 40 watts (UV) and 200 watts (Visible) irradiation, were used. The coated tiles were first exposed to UV light for 24 hours to decompose any possible organic contaminants in a process known as photocatalytic oxidation. After this, the samples were immersed in 25 ml of an aqueous MB solution and kept in the dark for 24 hours, a step referred to as conditioning. This step ensures the substrate's ability to absorb dye molecules.

Following conditioning, the solution containing the samples was replaced with a fresh 25 ml test solution and the samples were exposed to UV and Visible light irradiation for 5 hours. The degradation of the MB solution for each sample was measured at 1-hour intervals over the 5-hour period using a UV-Vis spectrometer at an absorption wavelength of 664 nm. A reference sample (control) was kept in the dark and its absorption spectrum was measured at the same time intervals.

The specific degradation rate, R, was calculated as in Eq. (2).

$$
R = \frac{\Delta A_{\lambda} \times V}{\Delta t \times \varepsilon \times d \times A}
$$
 (2)

Where ∆*A<sup>λ</sup>* is the absorption difference from one measurement to another (1 h to 5 h); V is the volume of MB solution used; ∆t is the time difference; ɛ is the molar extinction coefficient of MB at 664 nm ( $\varepsilon$  = 7402.8 m<sup>2</sup>/mol); d is the measuring cell length used at the spectrophotometer; and A is the contact area of MB solution and the catalyst.

The degradation rate, R of the irradiated and dark samples is then use to calculate the specific photocatalytic activity,  $P_{MB}$  using Eq. (3).

$$
P_{MB} = R_{irr} - R_{dark} \tag{3}
$$

Finally, the photonic efficiency,  $\zeta_{MB}$  of the samples is calculated using Eq. (4).

$$
\zeta_{MB} = P_{MB} / E_P \times 100 \tag{4}
$$

Where  $E_P$  is the light radiation intensity (W/m<sup>2</sup>).

#### **3. Results**

#### *3.1 Phase Transformation*

Figure 1 shows the X-ray diffraction patterns of undoped and Ag-doped TiO<sub>2</sub> on unglazed tiles. The TiO<sub>2</sub> coating primarily consists of the rutile phase (JCPDS: 00-021-1276) with prominent peaks at 2θ = 26.4° (111), 27.9° (210) and 68.03° (213). The brookite phase (JCPDS: 00-029-1360) is identified at  $2θ = 36.4°$  (232) and 41.3° (002), while a single peak of the anatase phase (JCPDS: 00-021-1272) appears at  $2\theta$  = 59.91° (208). Incorporating 2.5, 5 and 7.5 mol % Ag into the TiO<sub>2</sub> coating induces the growth of metallic Ag (JCPDS: 00-041-1402) and Ag oxide (JCPDS: 00-041-1104) peaks. The Ag phase is detectable even at the lowest Ag content of 2.5 mol%, with more pronounced Ag peaks as the Ag content increases to 7.5 mol%.

The TiO<sub>2</sub> phases of anatase, rutile and brookite remained present at the same angles, although some peaks were overtaken by Ag peaks. Metallic Ag-4H, indicating a hexagonal structure, appeared at 2θ = 32.29° (104), 50.59° (203) and 59.88° (001). Ag2O was present at 2θ = 54.9° (331). As the Ag content increased, the growth of metallic Ag was inhibited and the Ag<sub>2</sub>O peak became sharper, indicating a gradual increase in Ag oxide intensity. This  $Ag<sub>2</sub>O$  peak will eventually disappear and the absence of oxidized forms in the XRD pattern suggests the presence of Ag in a metallic state, as

proposed by Gong [18]. The presence of AgO and Ag2O phases with increasing Ag content was also revealed by Noberi [19], who worked on Ag-TiO<sub>2</sub> nanostructures on Ni filters with 10 wt% and 15 wt % Ag content.



Fig. 1. XRD pattern of Ag-TiO<sub>2</sub> coating deposited on unglazed tile

The anatase crystallite sizes of the undoped and Ag-doped TiO<sub>2</sub> coatings on unglazed tiles at different Ag contents are shown in Table 1. The anatase crystallite size of the undoped TiO<sub>2</sub> coating was 8.6 nm. With Ag incorporation, the anatase crystallite size increased as the Ag content increased. This observation aligns with the findings of Saraswati *et al.,* [20], who reported that the crystal size of anatase TiO<sub>2</sub> (P25) was 20 nm, while Ag/TiO<sub>2</sub> was 39 nm. Generally, Ag acts as an electron trap, occupying positions in the matrix and preventing electron-hole recombination rather than forming a separate crystal. However, Vakhrushev *et al.,* [21] also noted that the average crystallite size of anatase, rutile and silver-modified titanium (IV) oxide increased with Ag concentration up to 5.0 x 10<sup>-</sup>  $2$  mol/L, with no further effect on crystallite size beyond this concentration. On the contrary, research by Aini *et al.*, [22] on silver-doped TiO<sub>2</sub> photocatalysts synthesized by the sonochemical method reported smaller anatase crystallite sizes for doped  $TiO<sub>2</sub>$  compared to undoped TiO<sub>2</sub>. Thus, crystallite sizes can also be influenced by the synthesis method used. The increase in anatase crystallite size of Ag-TiO<sub>2</sub> doped on unglazed tiles indicates better crystallinity of the coating, suggesting that coating defects and dislocations decrease with increased Ag content [2]. The XRD data analysis shows that increasing the silver content from 2.5 to 7.5 mol% led to an increase in the degree of crystallinity. This is likely due to the phase transformation of  $TiO<sub>2</sub>$  accompanying the decomposition of silver nitrate [21]. The increased crystallite size indicates that the strain in the Ag-TiO<sub>2</sub> coating increases to stabilize the crystal structure [23]. This means the crystallite size increases initially to release the strain and stabilize the crystal structure.



The Full Width at Half Maximum (FWHM) is influenced by strain, grain size and crystal imperfections. The FWHM for the (101) diffraction plane at angles  $23^{\circ} < \theta < 27^{\circ}$  from the XRD data of Ag-TiO<sub>2</sub> coatings on unglazed tiles was calculated and is presented in Figure 2. The FWHM values for TiO<sub>2</sub> and Ag-TiO<sub>2</sub> coatings on unglazed tiles were computed as 0.344, 0.295, 0.590 and 0.393, respectively. The FWHM increased with Ag content up to 5 mol % and decreased when the Ag content reached 7.5 mol %. Li *et al.,* [23] studied the effect of Cu doping at different concentrations on PbS nanofilms, noting that the FWHM of Cu-doped PbS films initially decreased and then increased. This behaviour was explained by the preferential incorporation of Cu ions into defect sites within the crystal, which reduced the system's free energy. This reduction in microstrain and dislocation density promoted the crystallization process. Similarly, when Ag was introduced into TiO<sub>2</sub>, the FWHM decreased at 2.5 mol % Ag, increased at 5 mol % Ag and decreased again at 7.5 mol % Ag. This pattern is consistent with Li *et al.,* findings [23]. It can be deduced that Ag ions tend to occupy defect sites in the TiO<sup>2</sup> crystal, promoting crystallization. The observed fluctuations in FWHM indicate efforts to stabilize the crystal structure.



**Fig. 2.** FWHM of Ag-TiO<sub>2</sub> coated on unglazed tile

# *3.2 Surface Morphology and Elemental Mapping*

Table 2 shows the surface morphology and EDX mapping of the Ag-TiO<sub>2</sub> coating deposited on unglazed tiles. The TiO<sub>2</sub> coating without Ag incorporation exhibits numerous visible mud-crack patterns across the entire surface. This observation is consistent with findings by Musa *et al.,* [24] and Demircia *et al.,* [2], who reported that such cracks occur due to restructuring and relaxation during the heat treatment process. The thermal shock associated with the heat treatment regime of TiO<sup>2</sup> coatings can lead to non-uniform and cracked surfaces, reducing the coating's lucidity and transparency [25]. When Ag was incorporated into the TiO<sub>2</sub> coating, the surface morphology of the 2.5 mol % Ag-TiO<sub>2</sub> coating did not differ significantly from the pure TiO<sub>2</sub> coating. The density of the cracks remained unchanged, indicating that the small amount of Ag did not improve the surface coating. As the Ag content increased to 5 mol %, smaller, uneven cracks appeared across the surface. At 7.5 mol % Ag, the coating showed fewer cracks and a wavy appearance. However, visible pores on

the surface suggested coating peel-off. The increased Ag content also led to the appearance of small particles spread across the surface, identified as Ag particles by SEM/EDX mapping. During the crystallization process, Ag<sup>+</sup> ions migrated to the TiO<sub>2</sub> surface, contributing to the formation of Ag and/or Ag<sup>2</sup>O [26]. The coating surfaces were well-covered and uniformly distributed with Ti, O and Ag particles. The EDX spectra revealed clear peaks at 0.5 keV, 4.5 keV and 4.9 keV for titanium and a peak around 0.5 keV for oxygen. The peaks for Ag appeared at 3 keV and 2.7 keV with low intensity. These peak signals were similar to those reported by Tijani *et al*., [27]. The strong peak at 2 keV for Au was due to the sputter coating during sample preparation.

Ling *et al.*, [4] also reported the uniform distribution of Ag on the TiO<sub>2</sub> surface in their investigation of the photocatalytic properties of  $Ag/TiO<sub>2</sub>$ . The Ag, Ti and O particles were closely associated, facilitating phase transformation [21]. Ag atoms coordinated with oxygen atoms on the anatase crystallites, confirming the presence of Ag<sub>2</sub>O detected by XRD. The distribution of Ag overlapped with Ti and O spots, suggesting that Ag could exist as AgO, Ag<sub>2</sub>O, or metallic Ag, as identified in XRD results.  $Ag<sup>+</sup>$  ions tended to migrate from the TiO<sub>2</sub> grains to their surfaces and ultimately to the TiO<sub>2</sub> film surface. The larger size of Ag<sup>+</sup> ions (approximately 126 pm) compared to Ti4+ ions (approximately 68 pm) restricted their diffusion into the anatase lattice phase [28,29]. At 7.5 mol% Ag, the uneven coating and agglomeration of particles resulted in a wavy, coarse surface, leading to instability and a decrease in the number of TiO<sub>2</sub> nanoparticle nuclei. This is supported by Mahdieh [30], who found that increasing AgNO<sub>3</sub> concentration from 0.005 % to 0.1 % (w/v) decreased the number of nuclei due to instability and agglomeration.

#### **Table 2**

SEM and elemental mapping of Ti, Oxygen and Ag for Ag-TiO<sub>2</sub> coating deposited on unglazed tile



2.5 mol % Ag



## *3.3 Surface Cross Section*

The Ag-TiO<sub>2</sub> coating on unglazed tiles shows that the coating layer and the substrate cannot be distinguished (Table 3). Due to the nature of unglazed ceramic tiles, the rough surface, with a measured roughness of 4.46  $\pm$  0.02 µm and the porous structure tend to absorb the Ag-TiO<sub>2</sub> coating sol rather than forming a distinct layer. Liquids filling the pores of unglazed ceramic tiles cover the surfaces and, in this case, the Ag-TiO<sub>2</sub> coating has filled the pores and been absorbed by the tile surface, making it difficult to differentiate between the coating layer and the substrate. Therefore, the thickness of the Ag-TiO<sub>2</sub> coating layer on the unglazed tiles could not be determined. This finding is consistent with Musa *et al.*, [24], who noted that the cross-section of TiO<sub>2</sub> coating on unglazed tiles without the addition of Degussa P25 is indistinguishable from the substrate, making thickness determination impossible. During the dip coating process, the Ag-TiO<sub>2</sub> sol diffused into the unglazed ceramic tiles, resulting in the presence of Ti, O and Ag elements within the layer. The high porosity of unglazed ceramic tiles (34 %) facilitated the diffusion of the sol into the substrate. Elements such as silicon (Si), calcium (Ca), aluminium (Al) and sodium (Na) were also detected, as they are components of the unglazed ceramic tile substrate. Other elements, such as gold (Au), palladium (Pd) and carbon (C), likely originated from the sample preparation for SEM/EDX testing.

## **Table 3**

Cross section of Ag-TiO<sub>2</sub> coating deposited on unglazed tile



# *3.4 Photocatalytic Performances*

Table 4 presents the photocatalytic activity of Ag-TiO<sub>2</sub> coatings on unglazed tiles under UV and visible light irradiation. The results indicate that the photocatalytic activity of the Ag-TiO<sub>2</sub> coated tiles under UV light does not significantly change with increasing Ag content. The highest photocatalytic activity under UV light was observed at 2.5 mol % Ag. In contrast, under visible light, the photocatalytic activity peaked at 5 mol % Ag, which can be attributed to the fewer cracks and presence of pores in the coating layer, as observed in SEM images. The pores enhance the photocatalytic activity of the coating surfaces. This finding aligns with the study by Ying *et al.,* [31], which reported that Ag doping in TiO<sub>2</sub> does not enhance photocatalytic activity under UV light but significantly increases it under visible light due to effective electron-hole separation. For UV light exposure, the highest photocatalytic activity at 2.5 mol % Ag can be explained by the effectiveness of a small amount of Ag in degrading pollutants at wavelengths ≤340 nm. Additionally, the balanced presence of Ag2O and metallic Ag at this concentration actively reacts under UV light. Since Ti is generally active under UV irradiation and the amount of Ti decreases with increasing Ag content, the higher Ti content at 2.5 mol % Ag contributes to higher photocatalytic activity.

Furthermore, EDX cross-section analysis showed that the Ti content was highest at 2.5 mol % Ag, supporting the observed high photocatalytic activity under UV light. The Ag ions in the 2.5 mol % Ag-TiO<sup>2</sup> layer assist in degrading methylene blue effectively due to UV light penetration of the substrate surface. Under visible light irradiation, the 5 mol% Ag -TiO<sub>2</sub> coating exhibited the highest photocatalytic activity compared to 2.5 mol % and 7.5 mol % Ag coatings. EDX cross-section analysis revealed that the Ag ions were approximately 1 wt % at 5 mol % Ag, suggesting that most Ag ions had diffused to the coating surface and were actively responding to visible light, which does not penetrate the substrate. The high photocatalytic activity at 5 mol % Ag is also attributed to the optimal anatase crystallite size, which compensates for reduced performance due to coating defects and dislocations. Therefore, the photocatalytic activity of Ag-TiO<sub>2</sub> coatings on unglazed tiles varies with Ag content and light irradiation type, demonstrating different responses under UV and visible light exposure. It should be also noted that the photocatalytic activity is also influenced the time of exposure and dye concentration during the photocatalytic test [32].



### **4. Conclusions**

In conclusion, this study investigated the fabrication and characterization of  $Ag-TiO<sub>2</sub>$  coatings on unglazed ceramic tiles, focusing on varying Ag content and its implications on crystallinity, surface morphology, elemental distribution and photocatalytic activity. The sol-gel method was employed to deposit coatings comprising anatase, rutile and Ag phases (Ag2O and metallic Ag). Increasing Ag content from 2.5 to 7.5 mol % enhanced the crystallinity of the coatings, albeit accompanied by surface defects such as mud cracks and a wavy appearance at higher Ag concentrations. Surface analysis using SEM/EDX revealed the random dispersion of Ti, O and Ag particles, with Ag particles overlapping Ti and O spots. The rough and porous nature of unglazed ceramic tiles posed challenges in accurately determining coating thickness, complicating differentiation between the Ag-TiO<sub>2</sub> layer and the substrate. Cross-section analysis confirmed diffusion of the Ag-TiO<sub>2</sub> coating into the ceramic tile. Photocatalytic testing under UV and visible light demonstrated distinct responses based on Ag content. The coating with 2.5 mol % Ag exhibited superior photocatalytic activity under UV light, while the 5 mol % Ag coating showed enhanced performance under visible light. These findings highlight the potential of Ag-TiO<sub>2</sub> coatings for mitigating microbial contamination on high-risk surfaces in healthcare settings. Further investigations into their photocatalytic performance under various lighting conditions are recommended to optimize their application indoors and outdoors, particularly in environments requiring stringent cleanliness standards like hospitals. Implementation of such coatings could effectively contribute to minimizing the risk of bacterial infections through tailored surface modifications.

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